



# Maharashtra Pollution Control Board

महाराष्ट्र प्रदूषण नियंत्रण मंडळ

## FORM V

(See Rule 14)

Environmental Audit Report for the financial Year ending the 31st March 2019

### Unique Application Number

MPCB-ENVIRONMENT\_STATEMENT-0000019906

### Submitted Date

26-09-2019

## PART A

### Company Information

#### Company Name

GMR Warora Energy Ltd

#### Application UAN number

00000027850

#### Address

PLOT NO B1 TO B7, MOHBALA MIDC  
GROWTH CENTER

#### Plot no

PLOT NO B1 TO B7,

#### Taluka

Warora

#### Village

Warora

#### Capital Investment (In lakhs)

392694

#### Scale

Large

#### City

Warora

#### Pincode

442907

#### Person Name

Mr. Pramod Khandelwal

#### Designation

General Manager

#### Telephone Number

+917176267070

#### Fax Number

+917176267070

#### Email

pramod.khandelwal@gmrgroup.in

#### Region

SRO-Chandrapur

#### Industry Category

Red

#### Industry Type

R9 Power generation plant [except Wind and Solar renewable power plants of all capacities and Mini Hydel power plant of capacity <25MW]

#### Last Environmental statement submitted online

yes

#### Consent Number

BO/CAC-Cell/UAN No  
00000027850-18/CAC1803000697

#### Consent Issue Date

14/03/2018

#### Consent Valid Upto

31/08/2022

#### Establishment Year

#### Date of last environment statement submitted

#### Industry Category Primary (STC Code) & Secondary (STC Code)

### Product Information

#### Product Name

Electricity Generation

#### Consent Quantity

2 x 300

#### Actual Quantity

3895207

#### UOM

Mwh

### By-product Information

#### By Product Name

NIL

#### Consent Quantity

NIL

#### Actual Quantity

NIL

#### UOM

## Part-B (Water & Raw Material Consumption)

### 1) Water Consumption in m3/day

Water Consumption for Process	Consent Quantity in m3/day	Actual Quantity in m3/day
Cooling	44448	19441
Domestic	3408	2160
All others	480	200
Total	0	0

### 2) Effluent Generation in CMD / MLD

Particulars	Consent Quantity	Actual Quantity	UOM
Trade Effluent	12436	664.7	CMD
Domestic effluent	384	6.47	CMD

### 2) Product Wise Process Water Consumption (cubic meter of process water per unit of product)

Name of Products (Production)	During the Previous financial Year	During the current Financial year	UOM
Electricity	1.99	2.04	Mwh

### 3) Raw Material Consumption (Consumption of raw material per unit of product)

Name of Raw Materials	During the Previous financial Year	During the current Financial year	UOM
Coal	2273682	2497395.677	MT/A

### 4) Fuel Consumption

Fuel Name	Consent quantity	Actual Quantity	UOM
Oil Consumption	25920	405.708	KL/A

## Part-C

### Pollution discharged to environment/unit of output (Parameter as specified in the consent issued)

#### [A] Water

Pollutants Detail	Quantity of Pollutants discharged (kL/day)	Concentration of Pollutants discharged(Mg/Lit) Except PH,Temp,Colour	Percentage of variation from prescribed standards with reasons	Standard	Reason
	Quantity	Concentration	%variation		
TDS	685.79	1031.72	0	2100	NA
TSS	10.94	16.45	0	100	NA
BOD	6.31	9.49	0	30	NA
COD	21.73	32.69	0	250	NA
Oil and Grease	ND	ND	0	10	NA

#### [B] Air (Stack)

Pollutants Detail	Quantity of Pollutants discharged (kL/day)	Concentration of Pollutants discharged(Mg/NM3)	Percentage of variation from prescribed standards with reasons	Standard	Reason
	Quantity	Concentration	%variation		
Particulate Matter	806	38.95	0	50	NA

SO2	15648	751.91	0	600	Na
NOx	4667	224.02	0	300	Na

## Part-D

### HAZARDOUS WASTES

#### 1) From Process

<b>Hazardous Waste Type</b>	<b>Total During Previous Financial year</b>	<b>Total During Current Financial year</b>	<b>UOM</b>
5.1 Used or spent oil	21120	22880	Ltr/A
5.2 Wastes or residues containing oil	380	0	
35.4 Oil and grease skimming	6310	1600	
3.3 Sludge and filters contaminated with oil	109	148	Nos./Y
33.1 Empty barrels /containers /liners contaminated with hazardous chemicals /wastes	2936	1052	Nos./Y

#### 2) From Pollution Control Facilities

<b>Hazardous Waste Type</b>	<b>Total During Previous Financial year</b>	<b>Total During Current Financial year</b>	<b>UOM</b>
0	0	0	

## Part-E

### SOLID WASTES

#### 1) From Process

<b>Non Hazardous Waste Type</b>	<b>Total During Previous Financial year</b>	<b>Total During Current Financial year</b>	<b>UOM</b>
Ash	759654	842910	Ton/Y

#### 2) From Pollution Control Facilities

<b>Non Hazardous Waste Type</b>	<b>Total During Previous Financial year</b>	<b>Total During Current Financial year</b>	<b>UOM</b>
NA	0	0	set/month

#### 3) Quantity Recycled or Re-utilized within the unit

<b>Waste Type</b>	<b>Total During Previous Financial year</b>	<b>Total During Current Financial year</b>	<b>UOM</b>
0	0	0	set/month

## Part-F

Please specify the characteristics(in terms of concentration and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

#### 1) Hazardous Waste

<b>Type of Hazardous Waste Generated</b>	<b>Qty of Hazardous Waste</b>	<b>UOM</b>	<b>Concentration of Hazardous Waste</b>
0	0		0

#### 2) Solid Waste

<b>Type of Solid Waste Generated</b>	<b>Qty of Solid Waste</b>	<b>UOM</b>	<b>Concentration of Solid Waste</b>
NA	0	set/month	0

## Part-G

**Impact of the pollution Control measures taken on conservation of natural resources and consequently on the cost of production.**

<b>Description</b>	<b>Reduction in Water Consumption (M3/day)</b>	<b>Reduction in Fuel &amp; Solvent Consumption (KL/day)</b>	<b>Reduction in Raw Material (Kg)</b>	<b>Reduction in Power Consumption (KWH)</b>	<b>Capital Investment(in Lacs)</b>	<b>Reduction in Maintenance(in Lacs)</b>
To provide CT make up by gravity without CT make up pump pumping	0	0	0	257180	0	0
Replacement of Existing conventional lightings with LED's throughout the plant-Phase-II	0	0	0	1720357	0	0
Degassifier water usage through gravity to CT forebay	0	0	0	106537	0	0
Installation of VFD in AHP CCW Pump	0	0	0	82832.28	0	0
Installation of roof transparent sheet at AHP compressor house for daytime illumination	0	0	0	4380	0	0
Single Engine operation of Locomotives	0	37.05	0	0	0	0
Running of 1 no. of Air washer pump with 100% discharge open instead of 2 pumps with 50% discharge open	0	0	0	120888	0	0
Energy Saving opportunity in Mill-F LOP	0	0	0	87768	0	0
Utility Pump Operation Optimization	0	0	0	11547.6	0	0
FD fan servomechanism operating fork link modification for better control over blade pitch.	0	0	0	86052	0	0
Installation of Motion Sensor in Washrooms	0	0	0	1051.2	0	0
'Oil Consumption Optimization by improving operational phylosophy	0	117	0	0	0	0
CHP Operational Optimization	0	0	0	381400	0	0
'Optimization of CW/ACW Pump & CT Fan running hours	0	0	0	5886582	0	0
'Optimization of Pump & Fan output through VFD	0	0	0	2562600	0	0
'Optimization of ESP Power through Power Saver Mode	0	0	0	10423162	0	0
Reduction in Diesel Consumption in CHP by adopting best operating practices	0	21	0	0	0	0

Capacitor bank installation in 1. AHP LT MCC section-A & B 2. DM plant MCC section-A 3. CHP LT MCC bus section-A & B 4. Bunker LT MCC bus section- A 5. Stacker LT MCC bus section 6. WT LT MCC bus sec	0	0	0	1361213.9	0	0
Introduction of Water SCADA	869.35	0	0	0	0	0
Soot blower Operation Optimization	6.20	0	0	0	0	0
Optimization of DM Make-up in Boiler & Turbine	4.13	0	0	0	0	0
BFP Main Pump Pull up Ring size & seal line washer replacement	2.87	0	0	0	0	0
Condensate dumping for reduction in blow down hours	21.91	0	0	0	0	0
Reduction of Fire water header leakages by making it above ground	541.63	0	0	0	0	0
Replacement of RO water line to service line towards Raxa	84.51	0	0	0	0	0
Operational Improvement in RGSF	655.65	0	0	0	0	0
Efficient Utilization of Waste Water in Plant	92.44	0	0	0	0	0
Plant-wide Pressure Optimization of Service Water Line	18.75	0	0	0	0	0
Utilization of Rain water harvested from WTP area building roof tops as makeup in CW fore bay	36	0	0	0	0	0

## Part-H

### **Additional measures/investment proposal for environmental protection abatement of pollution, prevention of pollution.** **[A] Investment made during the period of Environmental Statement**

<b><i>Detail of measures for Environmental Protection</i></b>	<b><i>Environmental Protection Measures</i></b>	<b><i>Capital Investment (Lacks)</i></b>
House Keeping in side the plant	NA	174
Ash Handling System	Operation and Maintenance Services	600
Maintenance of Green Belt	Plantation & Maintenance	140
Environmental Monitoring	Monitoring & Measurement	20

### **[B] Investment Proposed for next Year**

<b><i>Detail of measures for Environmental Protection</i></b>	<b><i>Environmental Protection Measures</i></b>	<b><i>Capital Investment (Lacks)</i></b>
House Keeping in side the plant	NA	190
Ash Handling System	Operation and Maintenance Services	655
Maintenance of Green Belt	Plantation & Maintenance	153
Environmental Monitoring	Monitoring and Measurement	21

## Part-I

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**Any other particulars for improving the quality of the environment.**

**Particulars**

We are complying all the conditions mentioned in the EC, CTE and CTO at Our Site

**Name & Designation**

Pramod Khandelwal

**UAN No:**

MPCB-ENVIRONMENT\_STATEMENT-0000019906

**Submitted On:**

26-09-2019